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APPLICATION NO.		LING DATE	FIRST NAMED INVENTOR		ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/637,108		8/08/2003	Gurtej S. Sandhu	t.	3264.6US (92-0280.09/US)	5025
24247 7590 05/28/2004 TRASK BRITT P.O. BOX 2550				EXAMINER		
		* .	•		LEBENTRITT, MICHAEL	
SALT LAKE	CITY, U	T 84110			ART UNIT	PAPER NUMBER
<i>a</i> .		*	*		. 2824	
		·			DATE MAILED: 05/28/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Applicati n No.	Applicant(s)		
Office Action Comments	10/637,108	SANDHU ET AL.		
Office Action Summary	Examiner	Art Unit		
	Michael S. Lebentritt	2824		
The MAILING DATE of this communication app Period for Reply	ears n the cover sheet with the c	orresp ndence address		
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period we Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	86(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	nely filed s will be considered timely. the mailing date of this communication. O (35 U.S.C. § 133).		
Status				
1) Responsive to communication(s) filed on		· · · · · · · · · · · · · · · · · · ·		
	action is non-final.			
3) Since this application is in condition for allowan		secution as to the merits is		
closed in accordance with the practice under E	•			
Disposition of Claims				
4)⊠ Claim(s) <u>1-20</u> is/are pending in the application.				
4a) Of the above claim(s) is/are withdraw	vn from consideration.			
5) Claim(s) is/are allowed.		*		
6)⊠ Claim(s) <u>1-20</u> is/are rejected.				
7) ☐ Claim(s) is/are objected to.				
8) Claim(s) are subject to restriction and/or	election requirement.			
Application Papers				
9)☐ The specification is objected to by the Examiner		•		
10) ☐ The specification is objected to by the Examiner 10) ☐ The drawing(s) filed on <u>17 December 2003</u> is/ar	( •	nd to by the Everniner		
Applicant may not request that any objection to the o	79.			
Replacement drawing sheet(s) including the correcti		•		
11) The oath or declaration is objected to by the Ex				
The path of declaration is objected to by the Ex-	arrifice. Note the attached Office	Action of form PTO-152.		
Priority under 35 U.S.C. § 119				
12) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)	-(d) or (f).		
a) ☐ All b) ☐ Some * c) ☐ None of:		*		
1. Certified copies of the priority documents				
2. Certified copies of the priority documents		*		
3. Copies of the certified copies of the prior		d in this National Stage		
application from the International Bureau				
* See the attached detailed Office action for a list of	of the certified copies not receive	d		
Attachment(s)				
1) Notice of References Cited (PTO-892)	4) Interview Summary Paper No(s)/Mail Da			
Notice of Draftsperson's Patent Drawing Review (PTO-948)     Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)		atent Application (PTO-152)		
Paper No(s)/Mail Date	6) Other:			

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## **DETAILED ACTION**

## Double Patenting

The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

Claims 1-20 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-10 of U.S. Patent No. 6,632,736. Although the conflicting claims are not identical, they are not patentably distinct from each other because similar subject matter is calimed?

providing a silicon region on a surface of a semiconductor wafer for making electrical contact thereto; depositing a dielectric layer over at least a portion of the silicon region; etching a contact opening through the dielectric layer for exposing a portion of the silicon region, the contact opening having a side wall; depositing a titanium metal layer within the contact opening for covering the portion of the silicon region exposed by the contact opening; depositing a predominantly amorphous titanium carbonitride film having (predominantly no definite crystalline structure and) having (substantially) predominantly no crystalline titanium therein, the predominantly (substantially) amorphous titanium carbonitride film for lining the side wall of the contact opening to overlay the titanium metal layer covering the portion of the silicon region exposed by the contact opening; and filling at least a portion of the contact opening using a conductive material.

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- 2. The process of claim 1, wherein depositing the predominantly amorphous titanium carbonitride film comprises a chemical vapor deposition process.
- 3. The process of claim 2, wherein the chemical vapor deposition process includes: evacuating a deposition chamber to a pressure of less than about 100 torr; heating the semiconductor wafer to a temperature within a range of about 200.degree. C. to about 600.degree. C.; maintaining the temperature of the semiconductor wafer within the range of about 200.degree. C. to about 600.degree. C.; admitting an organometallic precursor compound into the deposition chamber, the organometallic precursor compound including a tetrakis-dialkylamido-titanium compound; decomposing the organometallic precursor compound at least near the surface of the semiconductor wafer; and depositing the predominantly amorphous titanium carbonitride film having predominantly no definite crystalline structure and having predominantly no crystalline titanium therein on at least a portion of the surface of the semiconductor wafer and within at least a portion of the contact opening.
- 4. The process of claim 3, wherein the organometallic precursor compound comprises tetrakis-dimethylamido-titanium.
- 5. The process of claim 1, wherein the conductive material comprises a metal selected from the group consisting of tungsten, aluminum, copper and nickel.
- 6. The process of claim 1, wherein the conductive material comprises doped polycrystalline silicon.
- 7. The process of claim 1, further comprising: heating the semiconductor wafer; and reacting at least a portion of the titanium metal layer covering the portion of the silicon region exposed by the contact opening with the silicon region to form a titanium silicide layer.
- 8. The process of claim 7, wherein the reacting the at least a portion of the titanium metal layer with the silicon region occurs prior to depositing the predominantly amorphous titanium carbonitride film having predominantly no definite crystalline structure and having predominantly no crystalline titanium nitride therein.
- 9. The process of claim 7, wherein the reacting the at least a portion of the titanium metal layer with the silicon region occurs subsequent to depositing the predominantly amorphous

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titanium carbonitride film having predominantly no definite crystalline structure and having predominantly no crystalline titanium nitride therein.

10. The process of claim 1, further comprising: subjecting the predominantly amorphous titanium carbonitride film having predominantly no definite crystalline structure and having predominantly no crystalline titanium therein to rapid thermal processing in the presence of one or more gases selected from the group consisting of nitrogen, hydrogen and the noble gases.

'736 fails to claim wherein in the depositing of the amorphous titanium carbonitride film is by vapor deposition in a chamber. It is well known in the art to deposit amorphous titanium carbonitride film by vapor depositing in a chamber.

## Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Michael S. Lebentritt whose telephone number is 571-272-1873. The examiner can normally be reached on 5/4/9.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Elms can be reached on 571-272-1869. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

> Michael S. Lebentritt **Primary Examiner** Art Unit 2824